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## INTRODUCTION

1.4·10<sup>6</sup> BW/y  
(EU, 2019)

Hydrothermal carbonization (HTC) is an environmentally friendly and energy-efficient technology able to treat wet biowaste (BW) (180–250 °C), yielding a solid so-called hydrochar (HC) with an interesting higher heating value (HHV) and a process water (PW) which can be valorized by anaerobic digestion.

## MATERIALS AND METHODS

Biowaste consisting of garden and park waste (GPW) and food waste (FW) have been subjected to HTC. The individual raw waste as well as the obtained PW of food waste (PW-FW) and garden park waste (PW-GPW) have been anaerobically co-digested (AcoD) with the raw waste. Runs were carried out in 120 mL glass serum vials. Assays with initial inoculum concentration of 15 g VS/ L, inoculum to substrate ratio of 2 on a COD basis and 5 and 10% of total COD provided by PW were carried out. The obtained HC (HCF from FW and HCP from GPW) were characterized (Table 1)

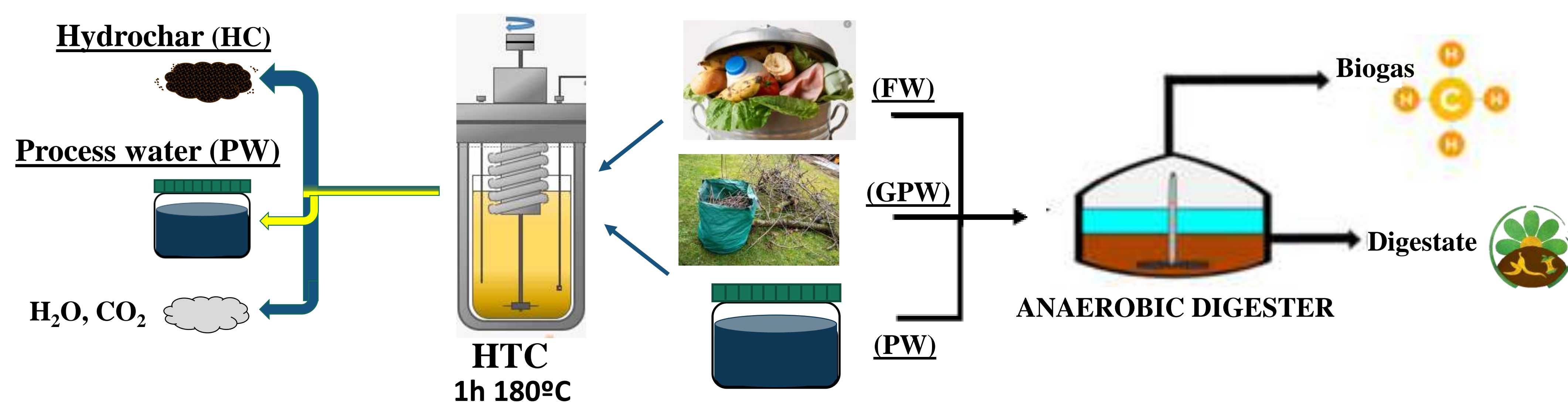


Table 1. Characterization of feedstock, hydrochar and process water

	pH	TS (g/L)	VS (g/L)	COD (g/L)	C/N ratio	TKN (mg/kg)	Fixed C %	VM %	Ash %	HHV (MJ/kg)
FW	-	144 ± 3	132 ± 3	258 ± 14	23.6 ± 0.1	1034 ± 59	20.6 ± 0.2	67.6 ± 0.1	11.8 ± 0.1	18.9 ± 0.1
GPW	-	939 ± 9	886 ± 8	1144 ± 51	52.2 ± 0.1	980 ± 6	18.4 ± 0.1	76.5 ± 0.1	5.1 ± 0.1	19.7 ± 0.1
PWF	5.4 ± 0.1	54 ± 1	45 ± 1	76 ± 1	14.3 ± 0.1	1635 ± 85	-	-	-	-
PWP	5.6 ± 0.1	35 ± 4	31 ± 1	47 ± 2	11.9 ± 0.1	621 ± 13	-	-	-	-
HCF	-	-	-	-	33.4 ± 0.1	-	14.4 ± 0.1	79.5 ± 1	6.1 ± 1	20.2 ± 1
HCP	-	-	-	-	40.1 ± 0.1	-	29.6 ± 0.1	67.1 ± 0.1	3.3 ± 0.1	20.7 ± 0.1

## RESULTS

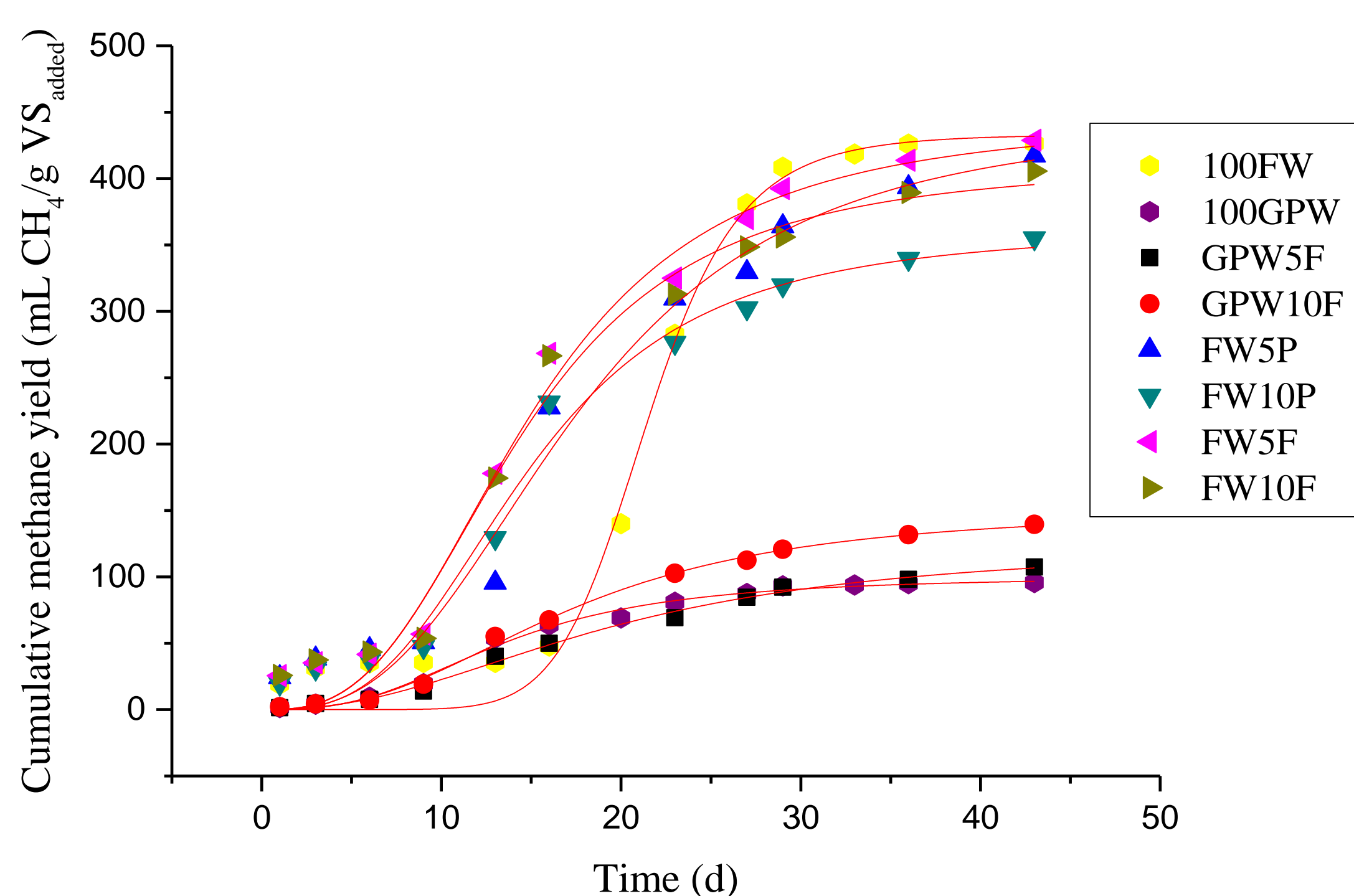


Figure 1. Experimental and simulated cumulative methane yield of raw BW and codigested with PW

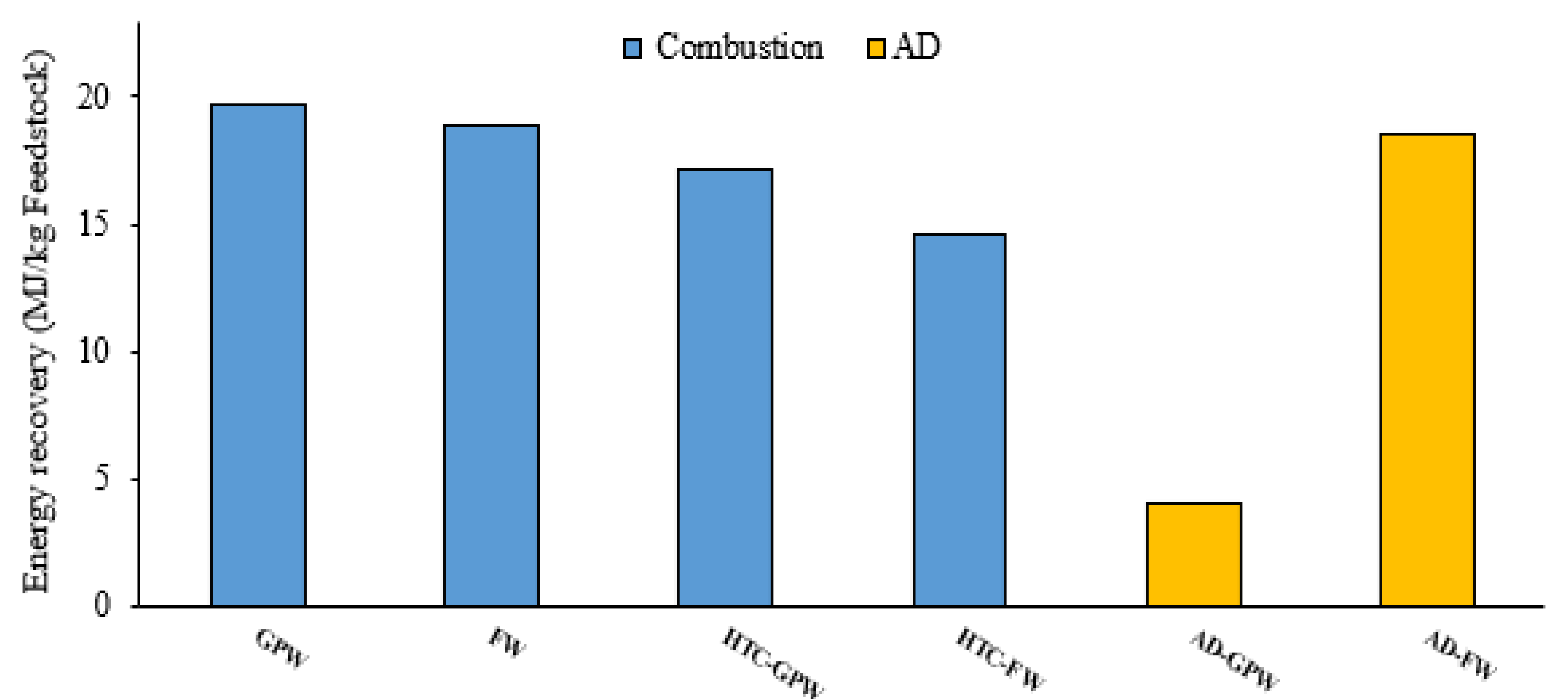


Figure 2. Potential energy recovery from raw materials, HC and AD

## CONCLUSIONS

- HTC is a good option for GPW valorization (86.8% recovery) compared with AD (20.5% recovery), obtaining an HC with a HHV of 17.1 MJ/kg.
- No synergistic effects were observed in terms of biogas production comparing AcoD with AD of raw FW. However, combining HTC with AcoD could be a promising option for energy recovery from biowastes and PW which is generally categorized as unwanted subproduct, improving the system stability without hampering energy production and recovery.

## ACKNOWLEDGEMENTS

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